Ferramenta





**OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS** 



# **SYMBOLS AND FINISHES LEGEND**

#### **SYMBOLS**



= SHELF SAFELY LOCKED DURING TRANSPORTATION AND AT HOME.



= ANTI-TURNOVER LOCKING SYSTEM



= NORMS / PATENTS



= PHILLIPS / POZIDRIV



= WITH BUFFER



= PART NO.



= BLADE SLOT

= COMBI SLOT



= WITH MAGNET



= PCS. PER PACKAGE



= HEXAGONAL SOCKET



= NEWTON



= CAPACITY LOADING



= HEXALOBULAR SOCKET



= FRICTION



= WOOD / GLASS THICKNESS



= COUNTERSUNK HEAD



= AUTOMATIC



= HOLE DIAMETER



= PAN HEAD



= DROP DOWN



= DIAMETER



= FLANGE HEAD



= FLAT HEAD



= STANDARD HINGE



= HEIGHT

= LENGTH



= TRILOBULAR SCREW



= KIMANA HINGE



= RIGHT VERSION



= SELF-TAPPING SCREW



= FLAP HINGE



= LEFT VERSION



= EURO THREAD



= WITH SPRING



= SETTING CODE



= METRIC THREAD



= WITHOUT SPRING



= PCS. PER PAD



= PRE-INSERTED SCREW



= REVERSED SPRING



= CUT ON REQUEST



= PRE-INSERTED SCREW AND SPREADING BUSH



= SELF ADHESIVE



= WITH FLANGE

NOTE: Printing errors and omissions may exist despite our best efforts to ensure accurancy. We reserve the right to alter specifications without notice.

#### **MATERIALS**





HSS = High Speed Steel BR = Brass

ABS = Acrylonitrile
Butadiene
Styrene



STzk = Zinc-plated Steel

 $\left( AL \right) = Aluminium$ 

 $\left( \mathsf{WD} \right) = \mathsf{Wood}$ 

EVA) = Ethylene Vinyl Acetate



+ EP = other engineering plastic available on request

SR = SOFT RUBBER

+ SR = other soft rubber available on request



= Natural Engineering Plastic

EPc = Clear E

= Clear Engineering Plastic

SRn = 1

= Natural Soft Rubber



= White Engineering Plastic

(EPg)

= Grey Engineering Plastic



= White Soft Rubber



= Water Green Engineering Plastic

SRb

= Black Soft Rubber



#### **FINISHES**



= OTHER FINISHES AVAILABLE ON REQUEST

		2122110		2127.110	513 HOLLES
PART NO.	FINISHES	PART NO.	FINISHES	PART NO.	FINISHES
00	Insignificant finish	IF	Middle Grey	UT	T-Met 9007
AA	Natural	IJ	Light Grey	UZ	T-Met
AB	White	IL	Grey 20	WA	Bronzed
AE	White 9010	IN	Grey met. 26	WI	Burnished
EA	Black	JB	Bright Aluminium	XD	Satin-finished Steel
EC	Matt Black	1C	Aluminium - Chrome	YA	Nickel-plated
EE	Anthracite	JD	Matt Aluminium	YB	Bright Nickel-plated
EW	Grey 9007	JE	Satin-finished Aluminium	YC	Matt Nickel-plated
FU	Gunmetal	JF	Aluminium - Brass	YD	Satin-finished Nickel-plated
FV	Gunmetal V52	JG	Aluminium 5	YQ	Black Nickel
GR	Raw	JL	Aluminium PE 11	<b>Z</b> 9	Black Zinc
НА	Brass-Plated	JM	Aluminium RAL 9006	ZA	Zinc alloy
НН	Tropicalized	КА	Chrome	ZN	Zinc-plated
HL	Raw Brass	КВ	Bright Chrome	ZQ	Bright Gold
НХ	Graphite	кс	Matt Chrome	ZY	Titanum
IA	Grey	NN	Metallic Beige	ZZ	Clear
IB	Metallic Grey	RO	Red		







### **COMPACT SYSTEM LIFT UP**

COMPACT is a gas and oil stay to open flap doors. It has been conceived to be installed by using standard automatic drilling processes.

It is available in three different lengths and several newton strengths to suit doors of any size.

It can be fixed directly on solid doors or wider aluminium frame section doors. For small aluminium sections a range of special adaptors is available. COMPACT is available in:

- Automatic version: once you open the door, it continues to open gently and completely by itself.
- Friction version: once you open the door, the stay holds the door in any required position.

COMPACT has a quick and easy installing: after the piston is slotted onto the door bracket, the piston can be easily clicked against the side bracket.

All the parts (stay excluded) are in zinc alloy nickel plated and engineering plastic.

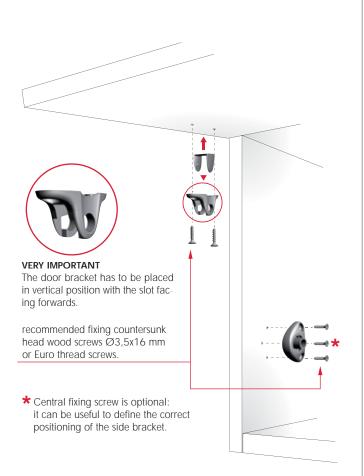


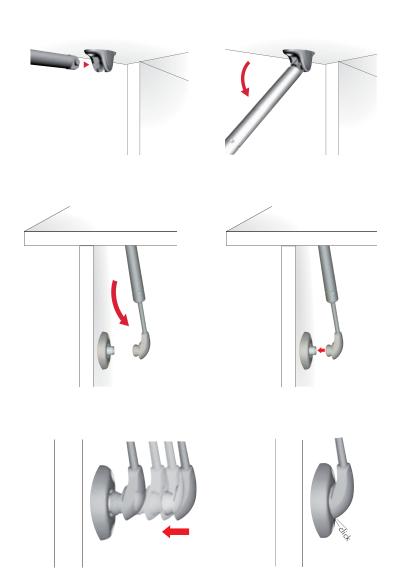


























#### COMPACT FRICTION VERSION

L	(h)	N
1/4	42301010 <mark>UZ</mark>	45
164	42302010 <mark>UZ</mark>	60

L	<b>(</b> )	N
	42311010 <mark>UZ</mark>	45
244	42312010 <mark>UZ</mark>	60
244	42313010 <mark>UZ</mark>	90
	42314010 <mark>UZ</mark>	120

L		N
	42330010 <mark>UZ</mark>	45
255	42331010 <mark>UZ</mark>	60
355	42332010 <mark>UZ</mark>	90
	42333010 <mark>UZ</mark>	120

Further newton strengths available on request.



#### COMPACT AUTOMATIC VERSION

L		$\bigcirc$
	42401010 <mark>UZ</mark>	50
164	42402010 <mark>UZ</mark>	80
	42403010 <mark>UZ</mark>	120

L	(T) (S)	N
	42410010 <mark>UZ</mark>	50
	42412010 <mark>UZ</mark>	80
244	42413010 <mark>UZ</mark>	100
	42414010 <mark>UZ</mark>	120
	42415010 <mark>UZ</mark>	140

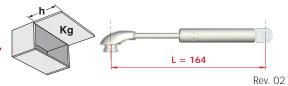
L		N		
	42430010 <mark>UZ</mark>	50		
255	42431010 <mark>UZ</mark>	80		
355	42432010 <mark>UZ</mark>	100		
	42433010 <mark>UZ</mark>	120		

Further newton strengths available on request.





# Number of stays chart - L 164 mm



h	Compact	Door weight (Kg)										Compact		
h	version	1	2	3	4		6		7			9	10	version
230 - 274	Automatic	1x80N	2x8	ON	2x120N 2x45N				3x120N			4x12	Automatic	
230 - 274	Friction	1x45N		2x4				2x60N				3x60N	Friction	
275 - 325	Automatic	1x80N	2x80N	J	2x120N			3x120N				4x120N	Automatic	
275 - 325	Friction	1x60N	2	2x45N		2x60N		3x60N		4x60N			Friction	

# Number of stays chart - L 244 mm



Rev. 02

h	Compact						Г	Door w	weight	(Kg)							Compact
n	version	1	2	3	4	5	6		7	8	9	10	1	1	12	13	version
300 - 324	Automatic	1x80N 2x		2x	50N	2:	x80N		2x10	NOC	2x120N 2x14			140N 2x160N*			Automatic
300 - 324	Friction	1x45	N	1x60N		2x45N				2x60	N	2x90N					Friction
325 - 374	Automatic	1x80	N	2x50N	2x	30N	2x100	N	2x12	20N	2x140N	x140N 2x160N* 2x180N			2x180N*	Automatic	
325 - 374	Friction	1x45N	1x45N 1x60N		2x45N	2x45N 2			2x60N 2				2x90N			2x120N	Friction
375 - 424	Automatic	1x80N	2x50N		2x80N 2x100N			2x	x120N	2x140N	2x1	2x160N* 2x1		2x180N* 2x240N*		40N*	Automatic
373 - 424	Friction	1x45N	1x6	ON	2x45N 2x60I				N 2x90N				2x120N				Friction
425 - 474	Automatic	2x50	N		2x80N		2x100N	2x	x120N	2x140N	2x1	2x160N*		2x180N	٧*	3x160N*	Automatic
425 - 4/4	Friction	1x60	N	2x45	N	2:	x60N			2x <sup>0</sup>	90N		2x1	20N		3x90N	Friction
475 - 524	Automatic		2x80N		2x1	00N	2x120	ON 2x	x140N	2x1	60N*	2)	2x180N*		3x1	60N*	Automatic
475 - 524	Friction 2x45N			2x60N		2x90	ON	2x120	N	3x901	90N 3x1			ON	Friction		

<sup>\*</sup> Strenghts available on request.

## Number of stays chart - L 355 mm





Rev. 02

	Compact		Door weight (Kg)									Compact						
h	version	1	2	3	4	5	6		7	8	-	9	10	11	1	2	13	version
400 - 424	Automatic		1x80N		2x5	50N			2x8	ON			2x100N	2x1	120N		2x160N	Automatic
400 - 424	Friction				:	2x45N								2x60	N			Friction
425 - 474	Automatic	1x8	BON	2x50N	2x80N 2x10					2x100	N	2	2x120N 2x1			60N		Automatic
425 - 474	Friction			2x45N						2x60N 2x90N				2x90N	Friction			
475 - 524	Automatic	1x8	BON	2x50N	:	2x80N		2x100	ON	2x1:	20N		2x160N		2x180	Ν	2x200N	Automatic
4/5 - 524	Friction		2x45N							2x60N 2x					2x90N	Friction		
525 - 574	Automatic	1x8	BON	2x50N	2x8	BON	2x10	ON 2x	100N		2x160N			2x180N 2x200N				Automatic
525 - 574	Friction		2x45N						2x60N					2x90N				Friction
575 - 624	Automatic	2x5	50N	2x80N	2x1	00N	2x12	ON		2x160	N		2x180N	x180N 2x20				Automatic
5/5 - 624	Friction			2x45N	J				2x60N				2x90N				Friction	
625 - 700	Automatic	2x5	50N	2x80N	2x1	00N	2x12	ON	2x160N		2x180N		2x200N				Automatic	
<del>023</del> - 700	Friction		2x451	V			2x60	NC	2x90N				2x120N				Friction	

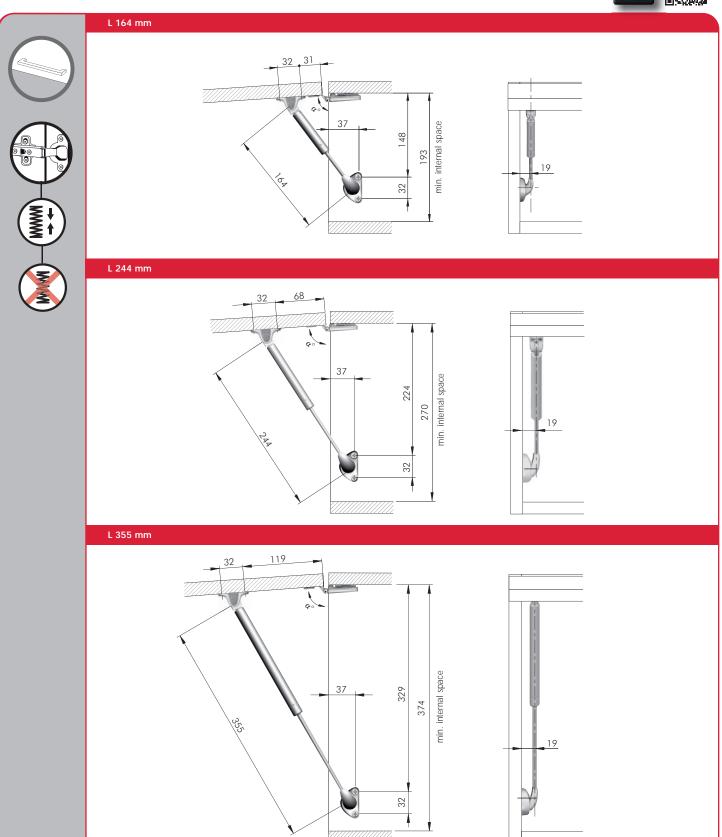




## LIFT UP DRILLING PLANS WITH STANDARD HINGES **OPENING WITH HANDLE**







The dimensions of the above drilling plans refer to carcases which use standard sprung or unsprung hinges and mounting plates 0 mm. Please note that the  $\alpha^{\circ}$  opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.











# LIFT UP DRILLING PLANS WITH STANDARD HINGES PUSH TO OPEN



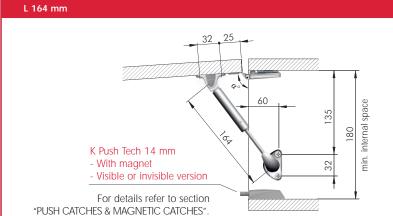


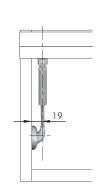




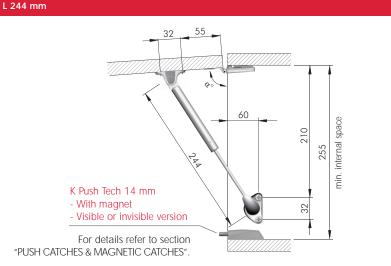


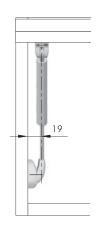




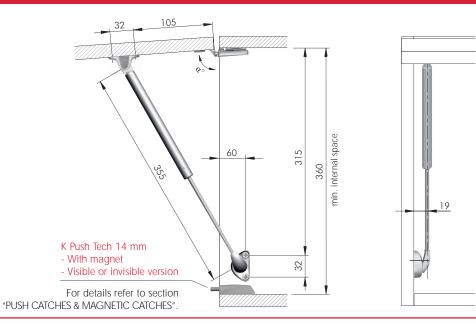








#### L 355 mm



The dimensions of the above drilling plans refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that the  $\alpha^{\circ}$  opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.









## **COMPACT DROP DOWN**

COMPACT is a gas and oil stay to open drop down doors. It has been conceived to be installed by using standard automatic drilling processes. It is available in three different lengths and with a universal "Zero" N strength, to suit any door dimension and weight.

It boasts smooth and elegant movement to gently open the doors downwards.

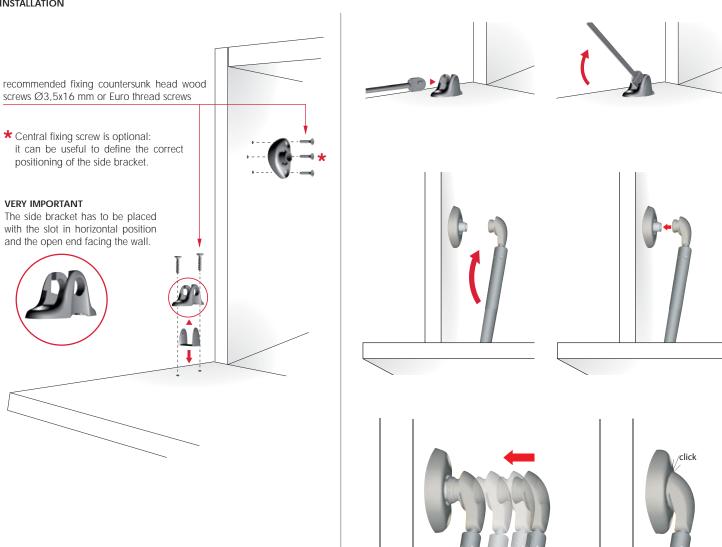
COMPACT grants a quick and easy installation to be carried out manually, with no need to tension the strength.

Directly installed on solid or wider aluminium frame doors and wide range of special adapters to suit small aluminium door profiles.

All the parts (stay excluded) are in zinc alloy nickel plated and plastic.



#### INSTALLATION





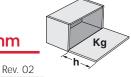




### **DROP DOWN**



## Number of stays chart - L 164 mm



h	Door weight (Kg)									
h	1	2	3	4	5	6				
200 - 284	2 x Cc	mpact	3 x Cc	mpact	4 x Compact					

## Number of stays chart - L 244 mm

Rev.	0

h		Door weight (Kg)												
		2	3	4			7			10	11	12	13	
280 - 324	2 x Compact								3 x Compact					
325 - 424	2 x Compact								3 x Compact				4 x Compact	
425 - 500	2 x Compact							3 x Compact				4 x Compact		

## Number of stays chart - L 355 mm

Dov	00
IVCV.	02

													NCV. OZ
h	Door weight (Kg)												
	1	2	3	4	5	6	7	8	9	10	11	12	13
380 - 500	2 x Compact									3 x Compact			ompact
501 - 600	2 x Compact								3 x Compact				